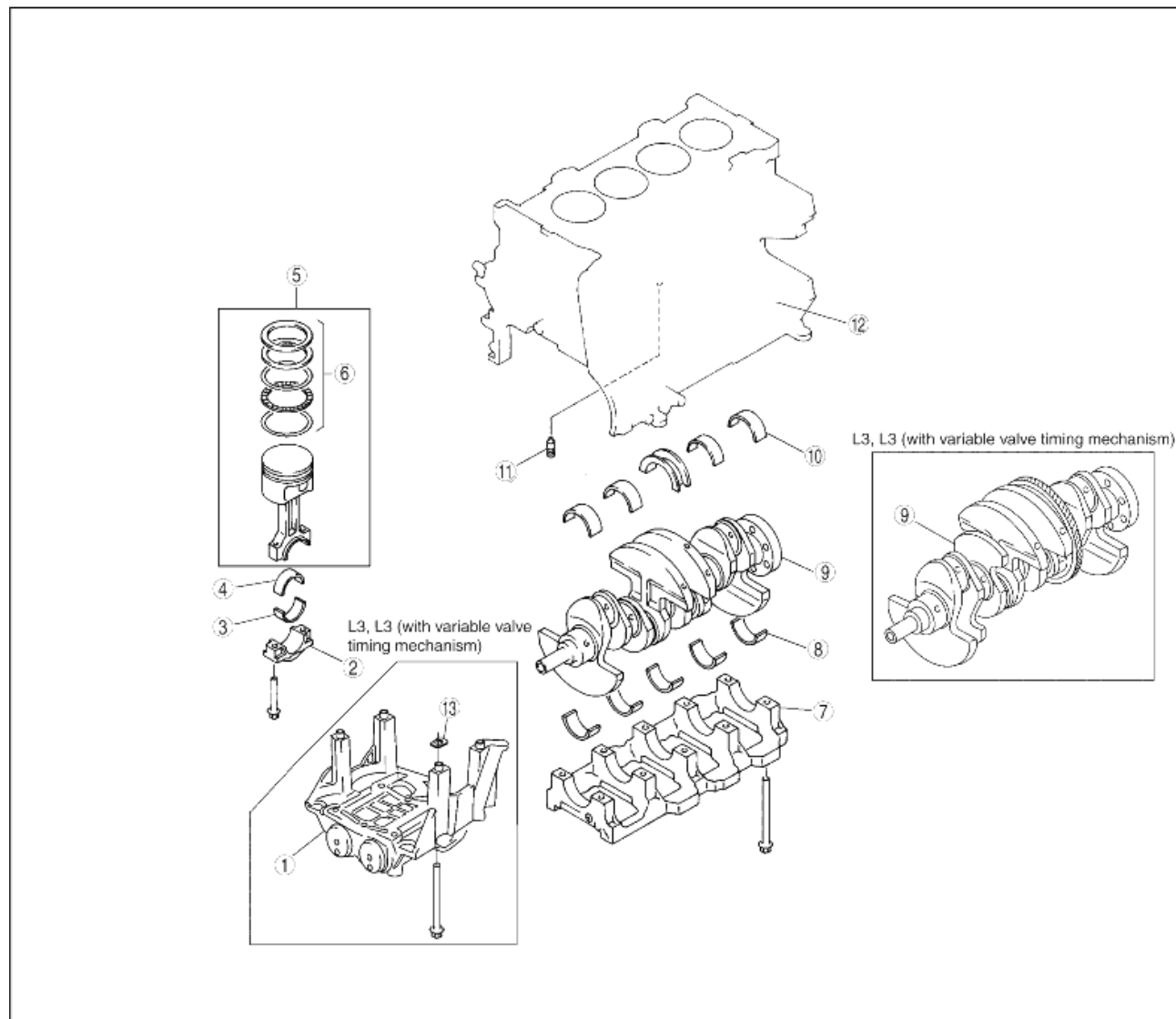


CYLINDER BLOCK (II) DISASSEMBLY

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1. Disassemble in the order indicated in the table.



AME2224E01 2

1	Balancer unit (L3, L3 (with variable valve timing mechanism))
2	Connecting rod cap (See Connecting Rod Cap Disassembly Note)
3	Lower connecting rod bearing
4	Upper connecting rod bearing
5	Connecting rod, Piston assembly
6	Piston ring
7	Main bearing cap (See Main Bearing Cap Disassembly Note)
8	Lower main bearing, thrust bearing
9	Crankshaft
10	Upper main bearing, thrust bearing
11	Oil jet valve

12	Cylinder block
13	Adjustment shim

Connecting Rod Cap Disassembly Note

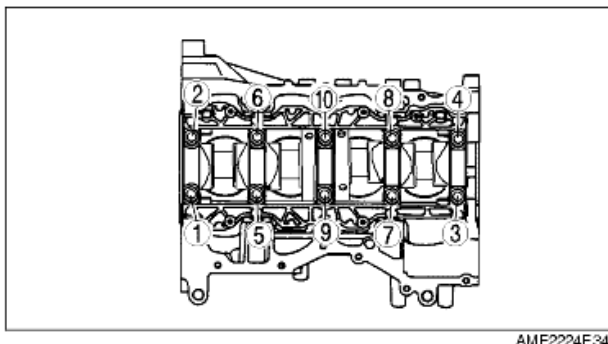
1. Inspect the connecting rod side clearance. (See [CONNECTING ROD INSPECTION](#) .)
2. Remove the connecting rod bolt from the connecting rod cap by tapping the bolt with a plastic hammer.

Note

- The tappets are numbered to make sure they are assembled in their original positions. When removed, keep the tappets with the cylinder head they were removed from. Do not mix the tappets.

Main Bearing Cap Disassembly Note

1. Inspect the crankshaft end play. (See [CRANKSHAFT INSPECTION](#) .)
2. Loosen the main bearing cap bolts in two or three steps in the order shown.



AME2224E341